

Linear Actuator External type 2-phase Motor & Rolled Ball Screw type (2TMB)



2-phase Rolled MoBo

Features

- A 2-phase Stepping Motor is mounted directly onto the shaft end of a Ct7 grade Rolled Ball Screw, which means compact and multipurpose type product.
- Ball Screw Shaft is ideally constructed to form the Motor Rotor Shaft.
- Since combining the Motor Shaft and Ball Screw Shaft, Coupling-less, saving total length, and reducing labor cost can be achieved.
- Recommended Driver for 2-phase Stepping Motor is available.
- Flexible length can be provided by the end journal turning.
- Stable mounting is secured by the exclusive Support Unit.
- Accessories are also provided as mounting kit, such as Nut block and Motor plate.



Specifications

Model	Shaft Nominal Dia. (mm)	Lead (mm)	Travel (mm)	Travel per pulse (μm)	Reference Thrust (N)	Mass (g)
2TMB0801	$\phi 8$	1	150	5	75	350
2TMB0802	$\phi 8$	2	150	10	100	400
2TMB0805	$\phi 8$	5	150	25	50	400
2TMB0812	$\phi 8$	12	150	60	25	400

Repeatability (reference)	max. $\pm 0.01\text{mm}$
Lost Motion (reference)	max. 0.01mm

※ The reference value about Repeatability and Lost Motion represents when the MoBo built into KSS original actuator. Please make a contact to KSS for actual value.

- Note1) Detail specifications & dimensions are shown in drawings from page F129.
 Note2) Travel per pulse represents the value for full step.
 Note3) Acceleration & Deceleration Rate should be 50ms/kHz or more.
 Note4) Reference Thrust may vary depending on the operating condition, please ask KSS for more detail.

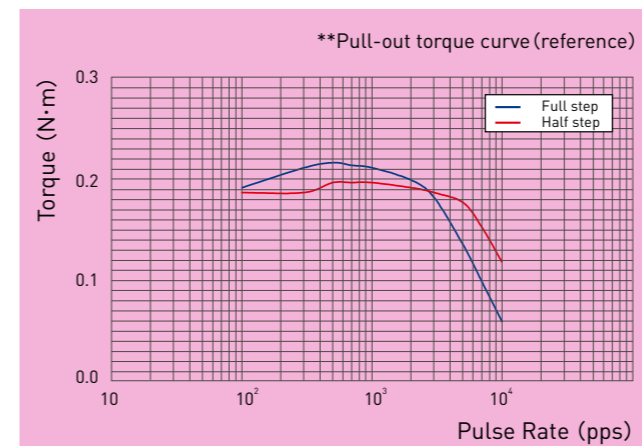
Motor Specifications

Model	Motor size (mm)	Rated voltage (V)	Rated current (A/phase)	Winding resistance (Ω)	Holding torque (Nm)	Rotor Inertia ($\text{g}\cdot\text{cm}^2$)
2TMB0801	$\square 42$	DC 2.2	2.0	1.1	0.24	42
2TMB0802	$\square 42$	DC 2.2	2.0	1.1	0.24	42
2TMB0805	$\square 42$	DC 2.2	2.0	1.1	0.24	42
2TMB0812	$\square 42$	DC 2.2	2.0	1.1	0.24	42

Driving method	2-phase Bi-polar
Basic step angle	1.8°

Note) Rotor Inertia includes Ball Screw Shaft.

Motor Characteristic

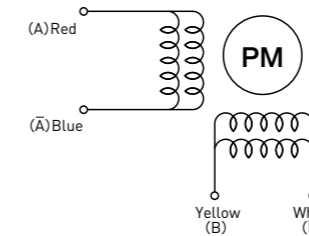


Test condition

Driver : Maker Standard
 Input Voltage : DC24V
 Phase Current : 2.0A

Note) Motor characteristic will vary depending on Driver type, operating conditions.

Schematic

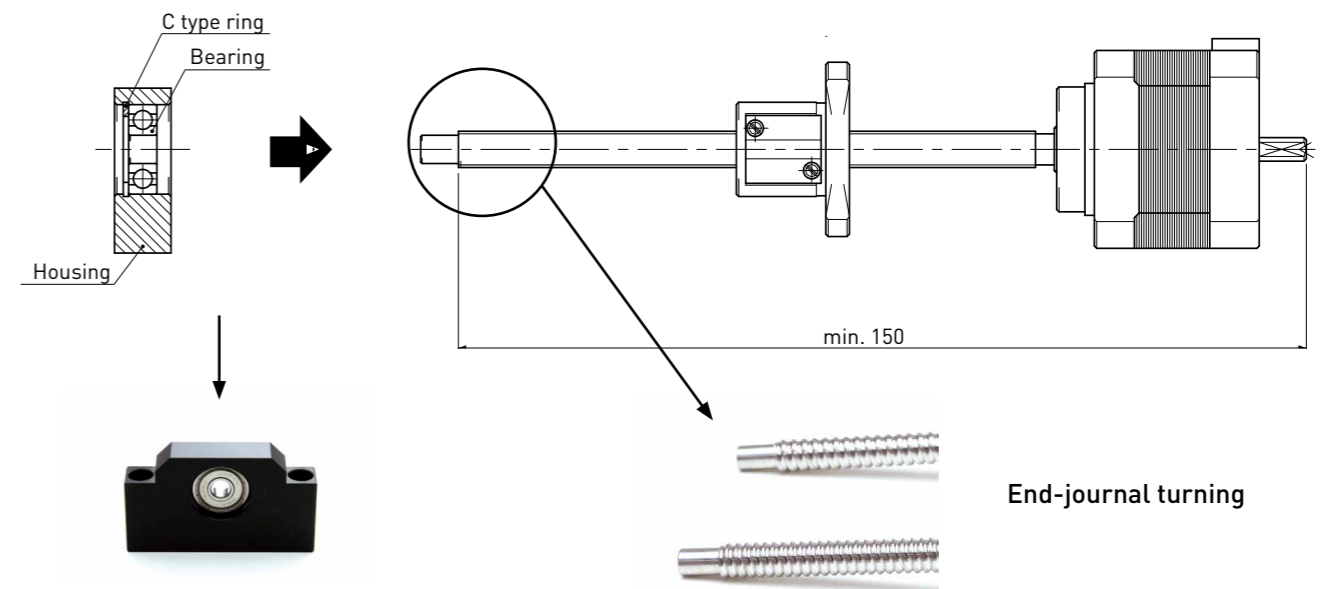


Switching sequence for CW rotation viewed from shaft end.

STEP	Red (A)	Yellow (B)	Blue (A-bar)	White (B)
0	+	+	-	-
1	-	+	+	-
2	-	-	+	+
3	+	-	-	+
0	+	+	-	-

End-journal turning & Exclusive Support Unit

All of KSS 2-phase Rolled MoBo are in stock. In order to meet the request of flexible length, Shaft end journal turning is available. Please note that re-work is only for cutting and turning down. (see photo below) KSS does not process Ring groove machining on the end of Shaft. Exclusive Support Unit with Brg. & Retaining ring for hole is provided by KSS.



Please note that minimum re-work length is 150mm (except re-work portion) as shown in figure above. Total length shorter than 150mm (except re-work portion) should be used as cantilever. If supported journal with ring groove or total length of less than 150mm is required, it will be available as a customized order.

KSS Exclusive Support Unit for 2-phase Rolled MoBo, please see page F156(SP-42S) . Special profile of Support Unit is required, please ask KSS representative.

